

Date: Thursday, 2/1/2007 2:49:46 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VALVE MOUNTING BRACKET
Job Number : 30577	
Estimate Number : 12688	
P.O. Number :	Part Number : D22891
This Issue : 2/1/2007 S.O. No. :	Drawing Number : D2289 REV. <i>SB C.</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL /MED FAB	Drawing Revision : <i>13 07/02/05 C.</i>
Previous Run :	Material :
Written By :	Due Date : 3/15/2007 Qty: 4 Um: Each
Checked & Approved By : <i>07.02.01</i>	
Comment : Est Rev:A New Issue 07-02-01 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M5052H32S063	5052-H32 .063 Sheet
-----	--------------	---------------------



Comment: Qty.: 0.0609 sf(s)/Unit Total : 0.2436 sf(s)

5052-H32 .063 Sheet

Batch: *m 19059*

ml 07 02 26

(4)

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D2289

Dwg Rev: *C*

Prog Rev: *C*

ml 07 02 26

(4)

2-Deburr if necessary

SAP 07/02/05

(4)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



ml 07 02 26

(4)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

07/02/05 (4)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Bend as per dwg D2289

SB 07/02/05

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/1/2007 2:49:46 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30577

Part Number: D22891

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

02/03/05 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

02/03/05 (4)

CE

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



02/03/06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

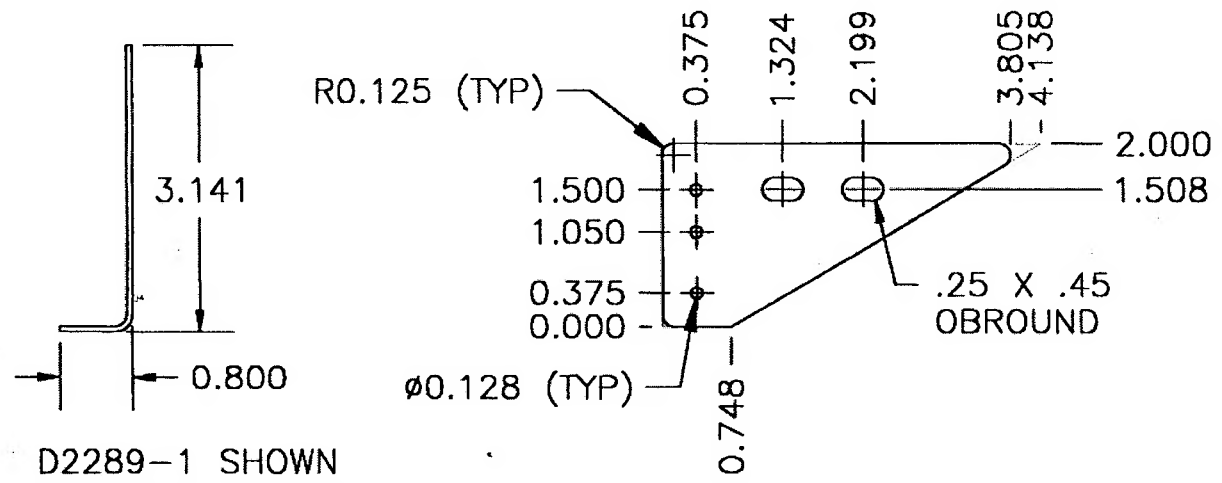
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

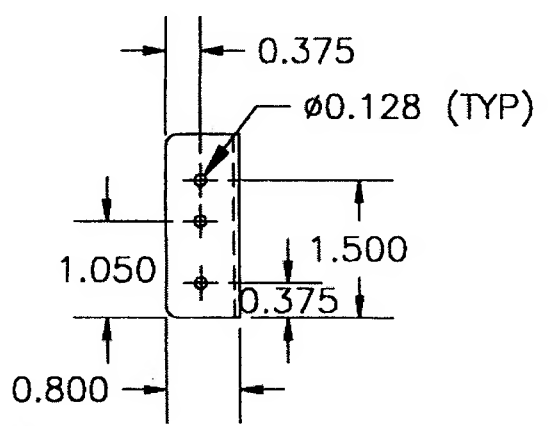
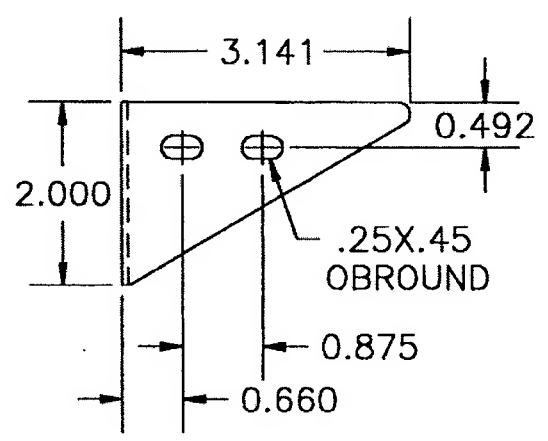
NOTE: Date & initial all entries



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. C
CHECKED	B.W.	APPROVED	B.W.	D2289	SHEET 1 OF 1
DATE	94.12.21	TITLE	VALVE MOUNTING BRACKET	SCALE	1:2
C	96.01.15	CORRECTED FLAT PATTERN			



D2289-1 SHOWN
D2289-2 OPPOSITE



BEND RADIUS: 0.125
MATERIAL: 5052-H34 0.063 THICK

Copyright 1994 by DART AEROSPACE LTD

NO. 30577
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
ENGINEERING
RETURN TO
SHOP COPY
REVIEW

